

**Claims:**

1. A method for monitoring cell voltages for a plurality of electrochemical cells connected in series forming a cell stack, the method comprising:
  - a) dividing the plurality of electrochemical cells into at least  
5 two cell groups;
  - b) determining an average cell stack voltage  $V_{sa}$ ;
  - c) measuring a cell group voltage  $V_g$  for each cell group;
  - d) estimating a minimum cell voltage  $V_{mi}$  for each cell group  
to obtain a set of minimum cell voltages; and,  
10 e) determining a minimum cell voltage  $V_{min}$  for the cell stack  
by finding the minimum value in the set of minimum cell voltages.
2. A method as claimed in claim 1, wherein the minimum cell voltage for  
one of the cell groups is estimated according to  $V_{mi} = \frac{V_g}{M} - \frac{(N - M) * V_{ss}}{M}$  where  
N is a number of cells in the cell group, and M is an estimated number of cells  
15 operating below the average cell stack voltage.
3. A method as claimed in claim 2, wherein the method further comprises:
  - f) activating an alarm when the minimum cell voltage  $V_{min}$   
for the cell stack is equal to or less than a first threshold value.
4. A method as claimed in claim 2, wherein the method further comprises:  
20 f) shutting down the cell stack when the minimum cell  
voltage  $V_{min}$  for the cell stack is equal to or less than a second threshold  
value.
5. A method as claimed in claim 2, wherein the number of cells N in the  
cell group is 4.
- 25 6. A method as claimed in claim 2, wherein the estimated number of cells  
M operating below the average cell stack voltage is 1.

7. A method as claimed in claim 3, wherein the first threshold value is 0.5 V.
8. A method as claimed in claim 4, wherein the second threshold value is 0.3 V.
- 5 9. A voltage monitoring system for monitoring cell voltages for a plurality of electrochemical cells connected in series forming a cell stack, the plurality of cell groups being divided into at least two cell groups, the voltage monitoring system comprising:
- a) a voltage measuring unit for measuring a cell group
- 10 voltage  $V_g$  for each cell group, and cell a stack voltage  $V_s$  for the cell stack; and,
- b) a processing means connected to the voltage measuring unit for calculating an average cell stack voltage  $V_{sa}$ , estimating a cell group minimum cell voltage  $V_{mi}$  for each cell group to obtain a set of minimum cell
- 15 voltages, and determining a minimum cell voltage  $V_{min}$  for the cell stack by finding the minimum value in the set of minimum cell voltages.
10. A voltage monitoring system as claimed in claim 9, wherein the processing means estimates the minimum cell voltage for one of the cell groups according to  $V_{mi} = \frac{V_g}{M} - \frac{(N - M) * V_{ss}}{M}$  where N is a number of cells in
- 20 the cell group, and M is an estimated number of cells operating below the average cell stack voltage.
11. A voltage monitoring system as claimed in claim 10, wherein the processing means activates an alarm when the minimum cell voltage  $V_{min}$  for the cell stack is equal to or less than a first threshold value.
- 25 12. A voltage monitoring system as claimed in claim 10, wherein the processing means shuts down the cell stack when the minimum cell voltage  $V_{min}$  for the cell stack is equal to or less than a second threshold value.

13. A voltage monitoring system as claimed in claim 10, wherein the number of cells N in the cell group is 4.

14. A voltage monitoring system as claimed in claim 10, wherein the estimated number of cells M operating below the average cell stack voltage is 1.

15. A voltage monitoring system as claimed in claim 11, wherein the first threshold value is 0.5 V.

16. A voltage monitoring system as claimed in claim 12, wherein the second threshold value is 0.3 V.

17. A method for monitoring cell voltages for a plurality of electrochemical cells connected in series forming a cell stack, the method comprising:

a) dividing the plurality of electrochemical cells into at least two cell groups;

b) determining an average cell stack voltage  $V_{sa}$ ;

c) measuring a cell group voltage  $V_g$  for one of the cell groups;

d) estimating a minimum cell voltage  $V_{mi}$  for the one of the cell groups;

e) comparing the minimum cell voltage  $V_{mi}$  to a threshold value; and,

f) repeating steps c, d and e until one of the minimum cell voltages  $V_{mi}$  is less than or equal to the threshold value or the minimum cell voltage for each of the cell groups has been estimated.

18. A method as claimed in claim 17, wherein minimum cell voltage for one

of the cell groups is estimated according to  $V_{mi} = \frac{V_g}{M} - \frac{(N-M) * V_{ss}}{M}$  where N is a number of cells in the cell group, and M is an estimated number of cells operating below the average cell stack voltage.

19. A method as claimed in claim 17, wherein the method further comprises:

g) activating an alarm when the minimum cell voltage  $V_{\min}$  for the cell stack is equal to or less than the threshold value.

5 20. A method as claimed in claim 17, wherein the method further comprises:

g) shutting down the cell stack when the minimum cell voltage  $V_{\min}$  for the cell stack is equal to or less than the threshold value.

10 21. A method as claimed in claim 18, wherein the number of cells  $N$  in the cell group is 4.

22. A method as claimed in claim 18, wherein the estimated number of cells  $M$  operating below the average cell stack voltage is 1.

23. A method as claimed in claim 19, wherein the threshold value is 0.5 V.

24. A method as claimed in claim 20, wherein the threshold value is 0.3 V.

15 25. A voltage monitoring system for monitoring cell voltages for a plurality of electrochemical cells connected in series forming a cell stack, the plurality of cell groups being divided into at least two cell groups, the voltage monitoring system comprising:

20 a) a voltage measuring unit for measuring a cell group voltage  $V_g$  for each cell group, and cell a stack voltage  $V_s$  for the cell stack; and,

b) a processing means connected to the voltage measuring unit for calculating an average cell stack voltage  $V_{sa}$ , repeatedly estimating a cell group minimum cell voltage  $V_{mi}$  for one of the cell groups and comparing  
25 the minimum cell voltage  $V_{mi}$  to a threshold value until one of the minimum cell voltages  $V_{mi}$  is less than or equal to the threshold value or the minimum cell voltage  $V_{mi}$  for each of the cell groups has been estimated.

26. A voltage monitoring system as claimed in claim 25, wherein the processing means estimates the minimum cell voltage for one of the cell groups according to  $V_{mi} = \frac{V_g}{M} - \frac{(N - M) * V_{ss}}{M}$  where N is a number of cells in the cell group, and M is an estimated number of cells operating below the average cell stack voltage.

27. A voltage monitoring system as claimed in claim 25, wherein the processing means activates an alarm when the minimum cell voltage  $V_{min}$  for the cell stack is equal to or less than the threshold value.

28. A voltage monitoring system as claimed in claim 25, wherein the processing means shuts down the cell stack when the minimum cell voltage  $V_{min}$  for the cell stack is equal to or less than the threshold value.

29. A voltage monitoring system as claimed in claim 26, wherein the number of cells N in the cell group is 4.

30. A voltage monitoring system as claimed in claim 26, wherein the estimated number of cells M operating below the average cell stack voltage is 1.

31. A voltage monitoring system as claimed in claim 27, wherein the threshold value is 0.5 V.

32. A voltage monitoring system as claimed in claim 28, wherein the threshold value is 0.3 V.